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RULES OF SAFE SHOOTING

- NEVER point the airgun at any person.
- NEVER point the airgun at anything you do not intend to shoot.
- ALWAYS treat the airgun as if it is loaded and handle it with the same respect you would a firearm.
- ALWAYS aim in a SAFE DIRECTION. ALWAYS keep the muzzle pointed in a SAFE DIRECTION.
- NEVER put any part of your hand over the muzzle.
- ALWAYS keep the airgun ON "SAFE" until you are ready to shoot in a SAFE DIRECTION.
- Check behind and beyond your target to be certain you have a safe backstop and that no person or property can be endangered.
- Place the backstop in a location that will be safe should the backstop fail.
- Replace the backstop if it becomes worn.
- ALWAYS be sure of your target and what lies beyond it in case you miss.
- NEVER shoot at hard surfaces, water or anything else that may cause a ricochet.
- This airgun may only be used where your local laws permit or at shooting ranges allowed by the law, and only if the ammunition does not travel further than the shooting area. Keep in mind the maximum range of the ammunition. ALWAYS abide by laws and regulations that apply to airguns.
- ALWAYS check to see if the airgun is ON "SAFE" and unloaded when getting it from another person or from storage.
- ALWAYS keep your finger off the trigger and away from the trigger guard until ready to shoot.
- You and others with you should ALWAYS wear safety shooting glasses to protect your eyes.
- If your reading or prescription glasses are not certified safety glasses, make sure you wear shooting glasses over your regular glasses.
- The shooter and everyone in the vicinity should wear hearing protection when shooting and filling guns with high pressure air.
- NEVER load your gun until you're ready to shoot and it's safe to do so.
- ALWAYS use the correct caliber ammunition that is suitable for the airgun. Use ONLY ammunition designed for this airgun.
- NEVER reuse ammunition.
- ALWAYS store the airgun with the safety ON "SAFE", unloaded, uncocked, separated from the ammunition, out of the reach of children, and in a secure location to prevent unauthorized people from accessing it.
- DO NOT attempt to disassemble or tamper with the airgun.
- DO NOT put the airgun away loaded.
- ALWAYS store this airgun in a safe location.
- ALWAYS store ammunition separately from the gun.
- NEVER leave the airgun loaded if it is out of your reach.
- ALWAYS unload the airgun before giving it to someone else.
- ALWAYS read and follow the manufacturer's manual and instructions.
- NEVER let a person who has not completely read this manual use this product.

ALWAYS FOLLOW THESE SAFETY WARNINGS

WARNING: NOT A TOY. THIS AIR RIFLE IS INTENDED FOR ADULT USE ONLY. MISUSE OR CARELESS USE MAY CAUSE SERIOUS INJURY OR DEATH. MAY BE DANGEROUS UP TO 1,000 YARDS (914 METERS).

A WARNING: DO NOT BRANDISH OR DISPLAY THIS AIRGUN IN PUBLIC; IT MAY CONFUSE PEOPLE AND MAY BE A CRIME. POLICE AND OTHERS MAY THINK IT IS A FIREARM. DO NOT CHANGE THE COLORATION OR MARKINGS TO MAKE IT LOOK MORE LIKE A FIREARM. THAT IS DANGEROUS AND MAY BE A CRIME.

WARNING: THIS IS A HIGH POWERED AIRGUN INTENDED FOR USE BY THOSE 18 YEARS OF AGE OR OLDER. READ ALL INSTRUCTIONS BEFORE USING. BUY-ER AND USER HAVE THE DUTY TO OBEY ALL LAWS ABOUT THE USE AND OWNERSHIP OF THIS AIRGUN.

WARNING: BE SURE THE AIRGUN IS ALWAYS POINTED IN A SAFE DIREC-TION. NEVER POINT THE AIRUGN AT ANYONE EVEN IF IT IS UNLOADED. ALWAYS AS-SUME AND HANDLE THE AIRGUN AS IF IT WERE LOADED AND READY TO FIRE.

WARNING: THIS PRODUCT CAN EXPOSE YOU TO CHEMICALS INCLUD-ING LEAD, WHICH IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. FOR MORE INFORMATION GO TO WWW.P65WARNINGS.CA.GOV.

A WARNING: USE ONLY COMPRESSED AIR IN THIS RIFLE. DO NOT USE OTHER GASSES, INCLUDING OXYGEN, WHICH CAN CAUSE A FIRE OR EXPLOSION THAT MAY RESULT IN SERIOUS INJURIES OR DEATH.

WARNING: TREAT YOUR AIR RIFLE AS IF IT IS ALWAYS LOADED AND READY TO FIRE. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. BE AWARE OF RICOCHET. NEVER SHOOT AT HARD SURFACES OR INTO WATER.

WARNING: THIS AIR GUN IS DESIGNED FOR USE AT PRESSURES BE-TWEEN 1450 PSI - 4350 PSI (100BAR - 300 BAR). MAX PRESSURE IS 4350 PSI (300BAR). DO NOT FILL PAST THE MAX PRESSURE.

AIMPORTANT

WEAR SAFETY GLASSES TO PROTECT YOUR EYES. READ ALL INSTRUCTIONS BEFORE USING.



PARTS OF YOUR AVENGE-X AIR RIFLE - TUBE VERSIONS



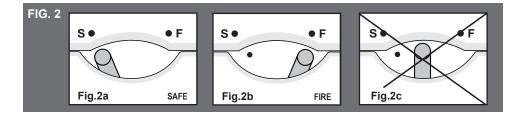
PARTS OF YOUR AVENGE-X AIR RIFLE - BOTTLE VERSIONS



Regulator Adjustment

OPERATING THE SAFETY

- 1) The safety is located on the right hand side of the stock, towards the rear of the action. It allows you to set this air rifle to "S" (SAFE) and "F" (FIRE) positions.
- 2) Setting "S" (SAFE) Position: Pull rearward and the safety should point to the "S" indicator, and at the same time the safety should cover the red dot. (Fig. 2a)
- 3) Setting "F" (FIRE) Position: Push forward and the safety should point to the "F" indicator, and at the same time show the red dot signifying it is ready for shooting. (Fig. 2b)
- 4) Do not position in the middle of "S" and "F". (Fig. 2c)



WARNING: ALWAYS MANUALLY AND VISUALLY KEEP AIR RIFLE IN THE "S" (SAFE) POSITION UNTIL YOU ARE ACTUALLY READY TO SHOOT. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURIES OR DEATH.

WARNING: LIKE ALL MECHANICAL DEVICES, AN AIR RIFLE SAFETY CAN FAIL. EVEN WHEN THE SAFETY IS SET TO "S" (SAFE) POSITION, CONTINUE HANDLING THE AIR RIFLE SAFELY. NEVER POINT THE AIR RIFLE AT ANY PERSON AND ANYTHING YOU DO NOT INTEND TO SHOOT.

PRESSURIZING (FILLING) WITH COMPRESSED AIR

1) Make sure the air rifle is unloaded, the Safety is on "S" (SAFE) position and keep the muzzle pointed in a safe direction. Be sure to wear eye protection.

NOTE: If you are filling the rifle from empty, it is recommended that you cock the action before beginning your fill.

- 2) Locate the protective cap on the reservoir and unscrew the cap (Fig.3a). You will see the male quick connector. (Fig.3b)
- 3) Connect the female quick connector from your fill device to the male quick connector (Fig.3C). Make sure the collar on the female fitting is in the forward, locked position Check this by trying to pull the fitting off of the gun to make sure it is locked in.
- 4) When filling is completed, bleed the pressure in your fill device and disconnect the female quick connector from the male quick connector.
- 5) Screw on the protective cap to prevent oil and dirt from entering the male quick connector.



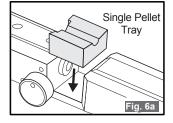
DEPRESSURIZING THE AIR RIFLE

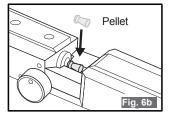
- 1. Like most PCP air rifles, the Avenge-X is best stored with some pressure in the reservoir. This keeps the seals forced against the sealing surfaces.
- 2. Make sure the air rifle is unloaded, and the Safety is on "S" (SAFE) position. Keep the muzzle pointed in a safe direction. Be sure to wear eye protection.
- 3.Locate the degas screw on the left hand side of your Avenge-X. Slowly turn the degas screw counter-clockwise, using a 3mm allen wrench. DO NOT rotate more than 2 revolutions.
- 4. DO NOT remove the degas screw completely.
- 5. Verify the rifle is depressurized by checking both the regulator and fill pressure gauges. If there appears to be pressure remaining, dry fire the rifle to release the pressure.
- 6. After the rifle is depressurized, use the 3mm allen wrench to tighten the degas screw by turning it clockwise.

A WARNING: PERFORMING THE ABOVE PROCEDURE MAY EXHAUST AIR FROM THE BARREL AT A HIGH RATE AND COULD DISCHARGE A PELLET THAT IS CHAMBERED. ALWAYS MAKE CERTAIN THIS AIR RIFLE IS POINTED AT A SAFE DIRECTION.

THE USE OF SINGLE PELLET TRAY

- Make sure the Safety is on "S" (SAFE) position and keep the muzzle pointed in a safe direction.
- Pull the bolt back to the cocked position.
- Insert the single pellet tray into the receiver. (Fig. 6a)
- Push and pull the bolt and make sure the bolt probe moves forward and backward freely.
- Lay a pellet of appropriate caliber in the pellet tray. (Fig. 6b)
- Push the bolt forward as far as possible. This chambers a pellet into the barrel and the air rifle is ready to fire.
 Be careful not to squeeze or damage the pellet as this could affect accuracy.





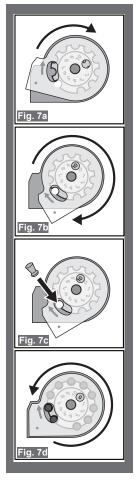
A IMPORTANT ONLY ALLOW ONE PELLET EACH TIME. DO NOT LOAD MORE THAN ONE PELLET INTO THE CHAMBER, OTHERWISE IT MAY CAUSE DAMAGE AND MAY NOT FIRE.

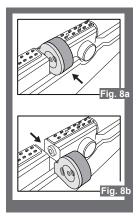
LOADING THE ROTARY MAGAZINE

- Lift the transparent cover and turn clockwise along the direction of the arrow until it stops. (Fig. 7a, Fig. 7b)
- Place a finger under the magazine covering the hole.
- Place the first pellet in the magazine head first. Make certain the pellet does not protrude out the back of the magazine. In the event the pellet does protrude simply push the pellet inward. Be careful not to squeeze or damage the pellet as this could affect accuracy. (Fig. 7c)
- Rotate the cover counter-clockwise and place the remaining pellets into the magazine. Once full, lock the cover at the starting position and the magazine is now ready for use. (Fig. 7d)

INSERTING THE ROTARY MAGAZINE

- 1) Make sure the Safety is on "S" (SAFE) position and keep the muzzle pointed in a safe direction.
- 2) Pull the bolt back to the cocked position.
- 3) With the transparent cover of the magazine facing to the back of the air rifle, insert the magazine from the right side and push it left until it snaps into place. (Fig. 8a)
- 4) Push the bolt forward until it stops, to chamber a pellet.
- 5) This air rifle is now ready to fire.
- 6) Only one pellet should be pushed into the chamber each time.
- 7) Do not repeat until you have fired the loaded pellet, this prevents more than one pellet feeding into the chamber.
- This magazine is designed to stop automatically when empty. Pull the bolt back, and push the magazine out of the receiver from the left side. (Fig. 8b)
- 9) If you are done shooting and the magazine still has pellets in it, remove the magazine by pulling the side lever to the cocked position, and push the magazine out of the receiver from the left side.





LOADING AND SHOOTING INSTRUCTIONS

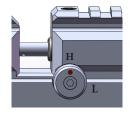
- 1) Make sure the safety is on "S" (SAFE) position and keep the muzzle pointed in a safe direction.
- 2) Make sure the reservoir is filled with sufficient air.
- 3) Pull the side-lever action back to the cocked position.
- 4) Place the single pellet tray or rotary magazine into the receiver, and make sure it is installed correctly.
- 5) Push the side-lever action forward fully to the closed position to chamber a pellet.
- 6) Push the safety to point to "F" (FIRE).
- 7) Aim at target, pull the trigger and shoot.
- 8) When you are finished shooting, make sure there are no pellets remaining in the chamber.

AUTOMATIC OVERPRESSURE RELIEF VALVE

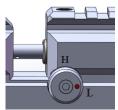
- 1) This air rifle is equipped with an automatic overpressure relief valve (also known as a burst disc). It protects the rifle from being damaged if it is overfilled.
- 2) If damaged or it loses function, please contact Air Venturi for replacement at: **216-220-1180**.

ADJUSTING THE TRANSFER PORT

The transfer port adjustment is easily manipulated by rotating the adjustment wheel to either the H (High Power) or L (Low Power). DO NOT attempt to shoot the rifle with the adjuster set in between these two positions.



High Power



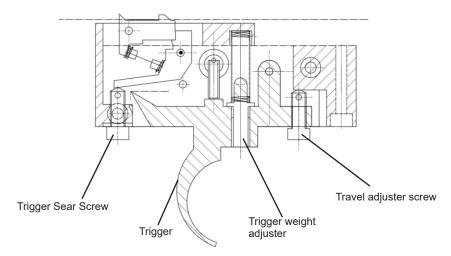
Low Power



A IMPORTANT THIS AIR RIFLE IS FOR ADULTS. THE TRIGGER HAS BEEN FACTORY SET TO A SETTING THAT WILL SUIT MOST HUNTING AND TARGET USES.

WARNING: ADJUSTMENT OF THE TRIGGER SCREWS COULD INHIBIT PROPER FUNCTION OF THE SAFETY. IT MAY CAUSE THE SAFETY TO NOT POINT AT "S" OR "F" POSITION. ALWAYS CHECK FOR FULL ENGAGEMENT AND SMOOTH FUNCTION OF THE SAFETY UPON COMPLETION OF ANY CHANGES TO THE ADJUSTMENT SCREWS.

WARNING: ADJUSTMENT TO THE TRIGGER ASSEMBLY COULD ALLOW THIS AIR RIFLE TO FIRE IF DROPPED OR JARRED EVEN WITH OR WITHOUT THE SAFETY ENGAGED. THIS CAN CAUSE SERIOUS INJURIES OR DEATH.



- 1) Make sure the Safety is on "S" (SAFE) position and keep the muzzle pointed in a safe direction.
- 2) Make sure the bolt and cocking lever are forward and NOT in the cocked position.
- 3) Use a 2.5mm allen wrench, provided with the rifle.
- 4) **Trigger Sear Screw:** This screw engages the lower sear as the trigger is pulled. Turning this screw clockwise will reduce the amount of engagement required to fire the rifle (making the trigger more sensitive). Turning this screw counter clockwise will increase the amount of engagement required to fire the rifle. DO NOT make large adjustments to this screw. Adjust in small increments and test for proper function before adjusting further.

5) **Trigger Weight Adjuster:** Turn the adjuster screw clockwise to increase trigger pull weight, and counter-clockwise to decrease trigger pull weight.

6) Travel Adjuster: Turn the adjuster screw clockwise to reduce the amount of trigger travel (take up), this will visibly move the trigger towards the rear of the trigger guard. Turning the screw counter-clockwise will increase the amount of travel (take up) and visibly move the trigger forward within the trigger guard.

REMOVING THE BOTTLE

1) The bottle can be removed from the rifle under pressure. Turn the bottle counterclockwise to disengage the valve. You will know it's disengaged when you hear a hiss or pop sound and the bottle becomes easier to turn.

2) Once the valve is closed, continue to turn counter-clockwise until the threads are disengaged. Then pull the bottle away from the action.

3) Be aware that there may still be pressure in the rifle, so check both gauges before attempting any modifications or maintenance. If pressure is still showing on either gauge, dry fire the rifle until there is no pressure remaining.







REPLACING THE BOTTLE

1) A bottle may be replaced with or without pressure already in it. If there is pressure in the bottle you are installing, it's important to know that there will be some resistance once the valve opens.

2) Insert the bottle through the barrel band opening, and push the valve assembly into the action until the o-rings are no longer visible and the threads are touching the action.

3) Begin to turn the bottle clockwise, engaging the bottle threads with the threads on the action. Continue to turn clockwise until you cannot tighten the bottle any further.

4) If there was already air in the bottle, you will see the pressure gauges move to show the current regulator setting and the pressure within the bottle. Please note that if the pressure within the bottle is below the regulator set point, both gauges will show the same pressure.



EXTERNALLY ADJUSTABLE REGULATOR

Note: The location of the regulator adjustment varies depending on which version of the Avenge-X you are using. The various locations are shown on page 15.

To reduce the regulator pressure:

- 1) Move the safety to the "S" (SAFE) position and keep the muzzle pointed in a safe direction.
- 2) Depressurize the rifle following the procedure outlined on page 9
- 3) Once the rifle is empty, locate the regulator adjustment screw on the underside of the air rifle.
- Using a flathead screwdriver, rotate the adjustment screw clockwise until it stops (Fig. 9a), then rotate one quarter turn counter-clockwise (Fig. 9b). This will reset the regulator to a minimum setting.
- 5) Fill the rifle to 300 BAR / 4,350 PSI (air reservoir), following the procedure on page 8.
- 6) Using a flathead screwdriver, slowly rotate the adjustment screw counter-clockwise (Fig. 9b), at the same time, observe the regulator gauge. The pressure will gradually increase. Adjust to your ideal pressure.
- 7) To achieve best results, it is recommended that you adjust your hammer spring tension in conjunction with regulator adjustments.

WARNING: DO NOT ROTATE THE REGULATOR ADJUSTMENT SCREW CLOCK-WISE WHILE THE RIFLE HAS PRESSURE IN IT. THIS CAN DAMAGE YOUR REGULATOR.

To increase the regulator pressure:

- 1) Move the safety to the "S" (SAFE) position and keep the muzzle pointed in a safe direction.
- 2) Fill the rifle to 300 BAR / 4,350 PSI, following the procedure on page 8.
- 3) Locate the regulator adjustment screw on the underside of the air rifle.
- 4) Using a flathead screwdriver, slowly rotate the adjustment screw counter-clockwise (Fig. 9b), at the same time, observe the regulator gauge. The pressure will gradually increase. Adjust to your ideal pressure.

A WARNING: NEVER ADJUST THE REGULATOR PRESSURE ABOVE 3000 PSI / 210 BAR. THIS CAN DAMAGE THE REGULATOR.

5) To achieve best results, it is recommended that you adjust your hammer spring tension in conjunction with regulator adjustments.

A WARNING: DO NOT ROTATE THE REGULATOR ADJUSTMENT SCREW CLOCK-WISE WHILE THE RIFLE HAS PRESSURE IN IT. THIS CAN DAMAGE YOUR REGULATOR.

Because of the broad range of adjustment that the Avenge-X is capable of, you may find multiple settings that achieve similar results. A balanced set up is often satisfactory for most users. For all calibers, consider starting with the following settings:

- Regulator Pressure: 2,000 2,400 PSI (140 165 BAR)
- Hammer Spring Adjustment: 1-2 turns
- Transfer Port Setting: H (High Power)





REGULATOR ADJUSTMENT LOCATIONS



Bullpup - Tube



Bullpup - Bottle



Classic (wood)



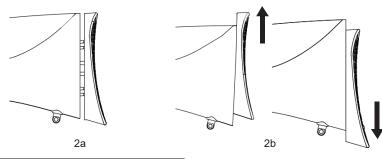
Classic (synth.)



Tactical

BUTT PAD ADJUSTMENT SYNTHETIC STOCKS

- 1) Pull the butt pad back and see the protruding face (Figure 2a).
- 2) Move the butt pad up and down to adjust it to a suitable position (Figure 2b).



ADJUSTING THE STOCK - TACTICAL

- 1) The buttstock on this rifle is 6 position adjustable.
- 2) The length of pull can be adjusted from 11.25" to 14.5".





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CHEEK PIECE ADJUSTMENT - BULLPUP STOCKS

BOTTLE BULLPUP

- 1) The height of the cheek piece can be adjusted by inserting a 3mm allen wrench into the adjustment screw on the right hand side of the stock and turning counter-clockwise.
- 2) The cheek piece can be adjusted up and down by hand, and once the desired position is achieved, turning the adjustment screw on the right hand side of the stock clockwise will lock in the cheek piece.





TUBE BULLPUP

- The cheek piece can be adjusted up and down, and also forward and backward.
- 2) To adjust up and down, remove the thumb screw on the back of the cheek piece by turning counter-clockwise (Fig 1).
- 3) Once removed, slide the cheek piece rearward and off of the adjustment housing. Notice the slots in the housing. This corresponds with the slots on the cheek piece and allows for three height positions. (Slots shown in image 3)
- 4) Once the desired height is achieved, return the thumb screw and tighten it down by turning clockwise (Fig 2).
- 5) Adjusting the cheek piece forward and backward is more easily done with the cheek piece portion removed from the housing (Fig 3).
- 6) With it removed, locate the spring loaded lever within the housing. Press down on the button while sliding the housing to the desired position. It's important to note that the lever locks into the picatinny sections on the breech, so it may take a little fine tuning to lock it in to the nearest slot (Fig 4).







CHEEK PIECE ADJUSTMENT - SYNTHETIC STOCKS

1) Use the 4mm allen wrench and open the soft plug that covers the cheek piece adjustment screw. (Fig. 1a)

2) Turning the adjustment screw counter-clockwise will adjust the cheek piece up. Turning the adjustment screw clockwise will adjust the cheek piece down. (Fig. 1b)

3) Once you find a position that suits you, simply remove the allen wrench and replace the

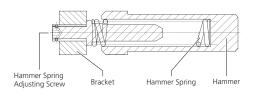
soft plug.





HAMMER SPRING (VELOCITY) ADJUSTMENT





1) The image above shows where the hammer spring adjusting screw is located. While this location is the same on each action, it's position in relation to the stock may vary depending on the version of the Avenge-X you are using.

2) Use the 2.5mm allen wrench included to turn the Hammer Spring Adjusting Screw.

3) To increase velocity and tension of the hammer spring, rotate the Hammer Spring Adjusting Screw clockwise. To decrease velocity and hammer spring tension, rotate the Hammer Spring Adjusting Screw counter-clockwise.











Bullpup - tube Bullpup - bottle © Air Venturi® / www.airventuri.com / 216-292-2570



MAINTENANCE

- 1) Apply silicone lubricant to the breech o-rings on the bolt probe every 3 months or every 500 shots.
- 2) Apply a thin layer of Moly paste to the bolt probe every 3 months.
- 3) Always store with pressure (at least 1.000 PSI/69 BAR) in the air rifle. Store in a place that is dark. Keep out of high humidity.
- 4) Inspect the barrel o-rings any time you have the barrel out of the action. Apply silicone lubricant to these o-rings before inserting the barrel into the action (Fig 1).
- 5) Periodically check that the two slotted screws that connect the sidelever to the cocking linkage are tight (Fig 2a, 2b).



WARNING: DO NOT INTRODUCE PETROLEUM-BASED LUBRICANTS INTO THE HIGH-PRESSURED RESERVOIR, IT MAY CAUSE AN EXPLOSION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURIES OR DEATH.

WARNING: DO NOT ATTEMPT TO DISASSEMBLE OR REPAIR THIS AIR RIFLE WHILE IT IS FILLED WITH AIR PRESSURE. PARTS CAN FLY FROM THIS AIR RIFLE AT DAN-GEROUS SPEEDS AND MAY CAUSE SERIOUS INJURIES OR DEATH.

TUTORIAL VIDEOS





SCAN TO VIEW OUR AVENGE-X PLAYLIST

WARRANTY

One-Year Limited Warranty

This product is warranted to the retail consumer for one year from date of retail purchase against defects in material and workmanship. In the unlikely event there are any defects in materials or workmanship in the first twelve (12) months after retail purchase, we will repair or replace the defective items under warranty.

What is covered:

Replacement parts and labor. Transportation charges to consumer for repaired product.

What is NOT covered:

- Transportation charges to Air Venturi for defective products.
- Any damage or faults caused by owner misuse, action or inaction.
- Damages caused by abuse or failure to perform normal maintenance.
- Any other expense.
- Parts subject to normal wear and tear.
- Consequential damages, incidental damages or incidental expenses including damage to property.

This warranty is in addition to your statutory rights. Retain your sales receipt as proof of purchase.

NOTE: Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Warranty claims:

Call Air Venturi at 216-220-1180 before returning any product.

Implied warranties:

Any implied warranties, including the implied warranties of merchantability and fitness for a particular purpose, are limited in duration to one year from date of retail purchase.

NOTE: Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

To the extent any provision of this warranty is prohibited by federal, state or municipal law which cannot be preempted, it shall not be applicable. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country. Illustrations and photographs are for information purposes only and may not show the exact model purchased.

The warranty shall be invalid if the Airgun:

- Has been incorrectly disassembled, reassembled or maintained.
- Has been fitted with non-Air Venturi parts.
- Has been abused, misused or improperly stored.
- Original purchase receipt cannot be presented.



AIR VENTURI®

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